

VALECRAFT HOMES LIMITED

SCHEDULE "B"

A - HOTWORK OPERATIONS:

Revised: April 1, 2022

Definition: "Hot Work" shall mean Electric welding, brazing, torch, cutting, grinding, soldering, or any other operations involving the application of heat in any form or any manner at any location, site or project insured under Valecraft Homes Ltd and the Contractors insurance policies.

Contractor is to supply all labour and material to do all welding, cutting and grinding work, to include but not necessarily be limited to the following items. All work to be carried out in accordance with the General Conditions (Schedule "A") of the contract, the site specifications (Schedule B of Agreement of Purchase and Sale), drawings, and product schedule, to the satisfaction of the Builder and/or his representative, and to all codes and authorities having jurisdiction.

ELECTRICAL WELDING:

1. No open flame welding will be permitted in any Builder homes under construction, other than electric **arc** welding for tacking steel shims to beams or the tacking of fabricated HSS structural steel post and or teleposts to structural steel beams.
2. No arc welding electrode or ground lead shall be hung over a compressed gas cylinder.
3. **This Contractor is to procure a permit for their operations and provide a copy to the Builder's Site Superintendent.**
4. An area where electric welding is carried on shall be kept free of electrode stubs and metal scrap.
5. This Contractor shall provide a receptacle for electrode stubs.
6. The entire area within **15 metres** shall be swept clean and kept clean before and during such operations and all combustible materials shall be removed or covered by fire resistant tarpaulins.
7. The immediate area in which such operations are performed will be hosed down with water before and after such operations, unless the use of water would cause property damage.
8. This Contractor shall provide a fire watcher having no other function who will be present at all times during all such operations and will remain in the immediate area for at least **2 hours** after the completion of such operation.
9. The fire watcher will be properly equipped and able to perform fire prevention and protection duties during such operations. **A report of Final Inspection a minimum of 2 hours after the completion of operations will be submitted to the Builder's Site Superintendent.**
10. At least one suitable fire extinguisher bearing an Underwriters Laboratory of Canada label and in proper working order will be maintained within 8 metres of such operations.

Contractor Initials: _____

Valecraft Homes Initials: _____

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